SAFETY DATA SHEET

DIAGRAPH

1. Identification

Product identifier	Xylene-Free GPX Classic Marker (All Colors except Silver)		
Other means of identification	None.		
Recommended use	Printing ink.		
Recommended restrictions	None known.		
Manufacturer/Importer/Supplier/	Distributor information		
Company name	Diagraph Marking & Coding		
Address	5307 Meadowland Parkway Marion IL 62959		
Telephone	1-800-521-3047		
E-mail	msds@diagraphmsp.com		
Contact person	Customer Service		
Emergency phone number	Infotrac	800-535-5053 US only	
		+1-352-323-3500 International	

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Serious eye damage/eye irritation	Category 1
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
OSHA defined hazards	Not classified.	
l abal alamanta		

Label elements



Signal word	Danger
Hazard statement	Highly flammable liquid and vapor. Causes serious eye damage. May cause respiratory irritation. May cause drowsiness or dizziness.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/eye protection/face protection.
Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. In case of fire: Use appropriate media to extinguish.
Storage	Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	Repeated exposure may cause skin dryness or cracking.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
n-Butyl acetate	123-86-4	15-30

Ethyl lactate		97-64-3	10-15
Ethyl alcohol		64-17-5	10-15
1-Methoxy-2-propanol		107-98-2	1-5
Titanium dioxide		13463-67-7	0-30
Carbon black		1333-86-4	0-10
Composition comments	All concentrations are in percent by weight percent by volume.	unless ingredient is a gas. Gas	s concentrations are i
4. First-aid measures			
nhalation	Remove victim to fresh air and keep at rest CENTER or doctor/physician if you feel unv		reathing. Call a POIS
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.		
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.		
ngestion	Rinse mouth. If ingestion of a large amount	does occur, call a poison cont	rol center immediatel
Nost important symptoms/effects, acute and lelayed	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.		
ndication of immediate nedical attention and special reatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.		
General information	Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.		
5. Fire-fighting measures			
Suitable extinguishing media	Water fog. Alcohol resistant foam. Dry chen	nical powder. Carbon dioxide (CO2).
Insuitable extinguishing nedia	Do not use water jet as an extinguisher, as	this will spread the fire.	
Specific hazards arising from he chemical	Vapors may form explosive mixtures with air of ignition and flash back. During fire, gases		
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full	protective clothing must be we	orn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breat so without risk.	he fumes. Move containers fro	om fire area if you car
Specific methods	Use standard firefighting procedures and co	onsider the hazards of other in	volved materials.
	0 01		

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.
	Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not get this material in contact with eyes. Avoid breathing mist or vapor. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Use care in handling/storage.
Conditions for safe storage, including any incompatibilities	Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	
Ethyl alcohol (CAS 64-17-5)	PEL	1900 mg/m3	
		1000 ppm	
n-Butyl acetate (CAS 123-86-4)	PEL	710 mg/m3	
		150 ppm	
US. ACGIH Threshold Limit Values	3		
Components	Туре	Value	
1-Methoxy-2-propanol (CAS 107-98-2)	STEL	100 ppm	
	TWA	50 ppm	
Ethyl alcohol (CAS 64-17-5)	STEL	1000 ppm	
n-Butyl acetate (CAS 123-86-4)	STEL	150 ppm	
	TWA	50 ppm	
US. NIOSH: Pocket Guide to Chem	nical Hazards		
Components	Туре	Value	
1-Methoxy-2-propanol (CAS 107-98-2)	STEL	540 mg/m3	
		150 ppm	
	TWA	360 mg/m3	
		100 ppm	
Ethyl alcohol (CAS 64-17-5)	TWA	1900 mg/m3	
		1000 ppm	
n-Butyl acetate (CAS 123-86-4)	STEL	950 mg/m3	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
		200 ppm
	TWA	710 mg/m3
		150 ppm
Biological limit values	No biological exposure limits	s noted for the ingredient(s).
Exposure guidelines		
US - California OELs: Skin	designation	
1-Methoxy-2-propanol (C	CAS 107-98-2)	Can be absorbed through the skin.
Appropriate engineering controls	Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.	
Individual protection measures	, such as personal protective	equipment
Eye/face protection	Wear safety glasses with sic	le shields (or goggles) and a face shield.
Skin protection Hand protection	Wear appropriate chemical r supplier.	resistant gloves. Suitable gloves can be recommended by the glove
Skin protection		
Other	Wear suitable protective clot	thing.
Respiratory protection	Chemical respirator with org	anic vapor cartridge and full facepiece.
Thermal hazards	Wear appropriate thermal pr	otective clothing, when necessary.
General hygiene considerations	after handling the material a	Always observe good personal hygiene measures, such as washing nd before eating, drinking, and/or smoking. Routinely wash work oment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Form	Liquid.
Color	Various.
Odor	Not available.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	62.0 °F (16.7 °C) (Solvent Blend)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.

Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Strong acids. Strong bases.
Hazardous decomposition products	Thermal decomposition of this product can generate carbon monoxide and carbon dioxide.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause drowsiness and dizziness. Headache. Nausea, vomiting. May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Repeated exposure may cause skin dryness or cracking.
Eye contact	Causes serious eye damage.
Ingestion	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.
Symptoms related to the physical, chemical and toxicological characteristics	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity	Not expected to be acutely toxic.	
Components	Species	Test Results
1-Methoxy-2-propanol (CA	S 107-98-2)	
<u>Acute</u>		
Dermal		
LD50	Rabbit	13000 mg/kg
Inhalation		
LC50	Rat	>= 6 mg/l, 4 Hours
Oral		
LD50	Rat	> 5000 mg/kg
Carbon black (CAS 1333-8	36-4)	
Acute		
Dermal		
LD50	Rabbit	> 3000 mg/kg
Oral		
LD50	Rat	> 8000 mg/kg

Components	Species	Test Results
Ethyl alcohol (CAS 64-17-5)		
Acute		
Inhalation		
Vapor	Maura	
LC50	Mouse	39 g/m3, 4 Hours
Oral LD50	Rat	7000 - 11000 mg/kg
	Nat	7000 - 11000 hig/kg
n-Butyl acetate (CAS 123-86-4) Acute		
Inhalation		
LC50	Rat	2000 ppm, 4 Hours
Oral		
LD50	Rat	10768 mg/kg
Titanium dioxide (CAS 13463-67-	7)	
Acute		
Inhalation		
LC50	Rat	3.43 mg/l, 4 Hours
Oral		
LD50	Rat	> 5000 mg/kg
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.	
Serious eye damage/eye irritation	Causes serious eye damage	
Respiratory or skin sensitization	n	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Not classified. Inhalation of carbon black or titanium dioxide dust may cause cancer, however due to the physical form of the product, inhalation of dust is not likely.	
IARC Monographs. Overall	Evaluation of Carcinogenicity	,
	Carbon black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.	
Titanium dioxide (CAS 13 NTP Report on Carcinogen		
Not listed.	ed Substances (29 CFR 1910.	001-1053)
Not regulated.	a oubstances (23 CFN 1310.	1001-1000
Reproductive toxicity	This product is not expected	to cause reproductive or developmental effects.
Specific target organ toxicity -	This product is not expected to cause reproductive or developmental effects. May cause respiratory irritation. May cause drowsiness and dizziness.	
single exposure		
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.	
Further information	No other specific acute or chronic health impact noted.	
12. Ecological information	1	
•		not classified as environmentally bezerdeus. However, this does not
Ecotoxicity		not classified as environmentally hazardous. However, this does not rge or frequent spills can have a harmful or damaging effect on the

Components		Species	Test Results
Carbon black (CAS 1333-86	-4)		
Aquatic			
Acute			
Fish	LC50	Leuciscus idus	>= 1000 mg/l, 96 Hours
Ethyl alcohol (CAS 64-17-5)			
Aquatic			
Acute			
Crustacea	LC50	Ceriodaphnia dubia	5012 mg/l, 48 hours
		Daphnia magna	454 mg/l, 11 days
Fish	LC50	Pimephales promelas	13480 mg/l, 96 hours
Chronic			
Crustacea	NOEC	Ceriodaphnia dubia	9.6 mg/l, 10 days
rsistence and degradability	No data is	available on the degradability of this	product.
accumulative potential			
Partition coefficient n-octa	nol / water (l	og Kow)	
Ethyl alcohol (CAS 64-17-5)		-0.31	
n-Butyl acetate (CAS 123-86			
bility in soil	No data a	No data available for this product.	
ner adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.		
. Disposal consideration	ons		
posal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.		

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	
UN number	UN1210
UN proper shipping name	Printing ink
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	II
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	149, IB2, T4, TP1, TP8
Packaging exceptions	150
Packaging non bulk	173
Packaging bulk	242
ΙΑΤΑ	
UN number	UN1210
UN proper shipping name	Printing ink
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Environmental hazards	No.
ERG Code	3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling. **IMDG**

IMDG		
UN number	UN1210	
UN proper shipping name	PRINTING INK	
Transport hazard class(es)		
Class	3	
Subsidiary risk	-	
Packing group	ll	
Environmental hazards	N-	
Marine pollutant EmS	No. F-E, S-D	
•	,	and emergency procedures before bandling
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	 Read safety instructions, SDS and emergency procedures before handling. Not established. 	
15. Regulatory information	ı	
US federal regulations	This product is a "Hazardous C Standard, 29 CFR 1910.1200.	hemical" as defined by the OSHA Hazard Communication
TSCA Section 12(b) Export N	Notification (40 CFR 707, Subp	t. D)
Not regulated.		
CERCLA Hazardous Substan		
n-Butyl acetate (CAS 123 SARA 304 Emergency releas		Listed.
Not regulated.		
OSHA Specifically Regulated Not regulated.	d Substances (29 CFR 1910.10	01-1053)
Superfund Amendments and Rea	authorization Act of 1986 (SAR	24)
SARA 302 Extremely hazard	-	v~)
Not listed.		
SARA 311/312 Hazardous chemical	Yes	
Classified hazard categories	Flammable (gases, aerosols, li Serious eye damage or eye irri Specific target organ toxicity (s	tation
SARA 313 (TRI reporting) Not regulated.		
Other federal regulations		
Clean Air Act (CAA) Section	112 Hazardous Air Pollutants	(HAPs) List
Not regulated. Clean Air Act (CAA) Section	112(r) Accidental Release Pre	vention (40 CFR 68.130)
Not regulated.		. ,
Safe Drinking Water Act (SDWA)	Not regulated.	
FEMA Priority Substanc	es Respiratory Health and Saf	ety in the Flavor Manufacturing Workplace
Ethyl alcohol (CAS 64 n-Butyl acetate (CAS	4-17-5)	Low priority Low priority
US state regulations		ins a chemical known to the State of California to cause cancer.
US. Massachusetts RTK	- Substance List	
1-Methoxy-2-propand Carbon black (CAS 1 Ethyl alcohol (CAS 64 n-Butyl acetate (CAS Titanium dioxide (CA	333-86-4) 4-17-5) 123-86-4)	
US. New Jersey Worker and Community Right-to-Know Act		
1-Methoxy-2-propanol (CAS 107-98-2)		

Carbon black (CAS 1333-86-4) Ethyl alcohol (CAS 64-17-5) n-Butyl acetate (CAS 123-86-4) Titanium dioxide (CAS 13463-67-7)

US. Pennsylvania Worker and Community Right-to-Know Law

1-Methoxy-2-propanol (CAS 107-98-2) Carbon black (CAS 1333-86-4) Ethyl alcohol (CAS 64-17-5) n-Butyl acetate (CAS 123-86-4) Titanium dioxide (CAS 13463-67-7)

US. Rhode Island RTK

1-Methoxy-2-propanol (CAS 107-98-2) Carbon black (CAS 1333-86-4) Ethyl alcohol (CAS 64-17-5) n-Butyl acetate (CAS 123-86-4) Titanium dioxide (CAS 13463-67-7)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

1-Methoxy-2-propanol (CAS 107-98-2)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	17-July-2018
Revision date	13-August-2018
Version #	02
HMIS® ratings	Health: 3 Flammability: 3 Physical hazard: 0
NFPA ratings	

Disclaimer

Diagraph Marking & Coding cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.